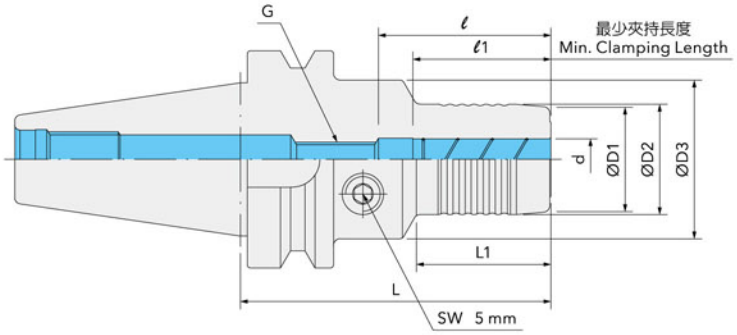
HEC油壓刀把

HEC Hydraulic Chucks, BT



P95



規格 Part No.	Ød	L	L1	ØD1	ØD2	ØD3	ℓ	ℓ1	G
BT30-HEC06-075	6	75	29	26	28	46	40	30	M05*P0.80
-HEC08-075	8								M06*P1.00
-HEC10-080	10	80	39	28	30		50	40	M08*P1.25
-HEC12-080	12			30	32				M10*P1.50
-HEC14-080	14			36	38				
-HEC16-080	16								
-HEC20-095	20	95	42	45	48	50	54	49	
BT40-HEC06-080	6	80	29	26	28	46	40	30	M05*P0.80
-110		110							
-HEC08-080	8	80							M06*P1.00
-110		110							
-HEC10-090	10	90	39	28	30		50	40	M08*P1.25
-120		120							
-HEC12-090	12	90		30	32				M10*P1.50
-120		120							
-HEC14-090	14	90		36	38				M12*P1.75
-120		120							
-HEC16-090	16	90							
-120		120							
-HEC20-105	20	105	48	47	50	62	80	49	
-135		135							
-HEC25-105	25	105	49	49	52		81	50	
-135		135							
-HEC32-120	32	120	62	57	60		75	65	
-150		150					80	65	
BT50-HEC06-090	6	90	29	26	28	46	30	30	M05*P0.80
-120		120							
-HEC08-090	8	90							M06*P1.00
-120		120							
-HEC10-105	10	105	39	28	30		40	40	M08*P1.25
-135		135							
-HEC12-105	12	105		30	32				M10*P1.50
-135		135							
-HEC14-105	14	105		36	38				M12*P1.75
-135		135							
-HEC16-105	16	105							
-135		135							
-HEC20-105	20	107	48	47	50	62	80	49	
-135		135							
-HEC25-120	25	120	49	49	52		81	50	
-150		150							
-HEC32-135	32	135	70	59	62	75	80	65	
-165		165						65	

BSD精搪組

BSD Fine Boring Systems, BT / ABT



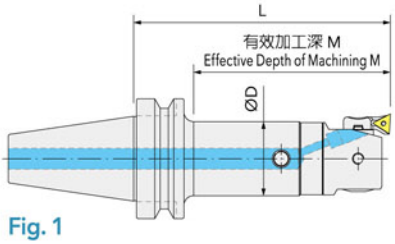


Fig. 1

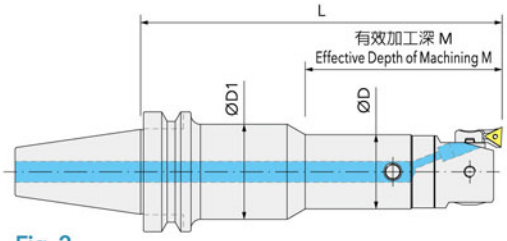


Fig. 2

P12 P13 P14 P15

特性 Features

- BSD19~BSD90 其搪孔範圍為：Ø20~Ø153。
- 標準刀把皆有中心出水功能，且為粗搪、精搪共通刀桿。
- Boring range of BSD19~BSD90: Ø20~Ø153.
- The holder is coolant type and compatible for rough and fine boring system.

整組 Set		搪孔範圍 Ø Range	Fig.	M	ØD	ØD1	L
刀把規格 Shanks	精搪頭 Boring Heads						
BT30-AK1-070	BSD19	20~ 26	2	67	19	31	100
-AK2-040	BSD24	25~ 33	1	48	24	—	75
-080				88			115
-AK3-040	BSD31	32~ 42	1	53	31	—	80
-075				88			115
-AK4-040	BSD39	41~ 54	1	64	39	—	85
-075				98			120
-AK5-065	BSD50	53~ 70	1	95	50	—	120
-AK6-084	BSD64	68~100	1	128	64	—	155
BT40-AK1-070	BSD19	20~ 26	1	70	19	—	100
-120			2	72		40	150
-170							200
-AK2-080	BSD24	25~ 33	1	83	24	—	115
-125			2	88		45	160
-175							210
-AK3-095	BSD31	32~ 42	1	103	31	—	135
-150			2	98		50	190
-200							240
-AK4-090	BSD39	41~ 54	1	105	39	—	135
-145			2	103		50	190
-195							240
-AK5-080	BSD50	53~ 70	1	105	50	—	135
-135			2	140		55	190
-185				150			240
-AK6-065	BSD64	68~100	1	104	64	—	135
-120				159			190
-170				209			240
-AK6-065	BSD90	100~153	1	104	64	—	135
-120				159			190
-170				209			240
BT50-AK1-105	BSD19	20~ 26	2	72	19	31	135
-170						40	200
-220							250
-AK2-110	BSD24	25~ 33	1	100	24	—	145
-175			2			45	210
-225							260
-AK3-120	BSD31	32~ 42	1	115	31	—	160
-200			2	120		50	240
-240							280
-AK4-120	BSD39	41~ 54	1	122	39	—	165
-195			2	127		50	240
-235							280
-AK5-110	BSD50	53~ 70	1	122	50	—	165
-185				192			240
-225				232			280
-AK6-095	BSD64	68~100	1	126	64	—	165
-170				201			240
-210				241			280
-AK6-095	BSD90	100~153	1	126	64	—	165
-170				201			240
-210				241			280